

# Reported Benzene Air Releases

(all values in lbs.)

Company	Activity	2017	2018	2019
Shell Deer Park	Production	45,228	36,371	39,159
Vopak	Storage/Loading	23,257	23,144	21,713
Clean Harbors	Waste Contaminant	338	171	583
Texas Molecular	Waste Contaminant	176	147	288
Lubrizol	Raw Material Contaminant	23	15	20
OxyVinyls Deer Park VCM	Reaction By-product	5	4	4
Hexion	Reaction By-product	3	3	3
<b>Total</b>		<b>69,030</b>	<b>59,855</b>	<b>61,770</b>

Only companies that reported data are listed.

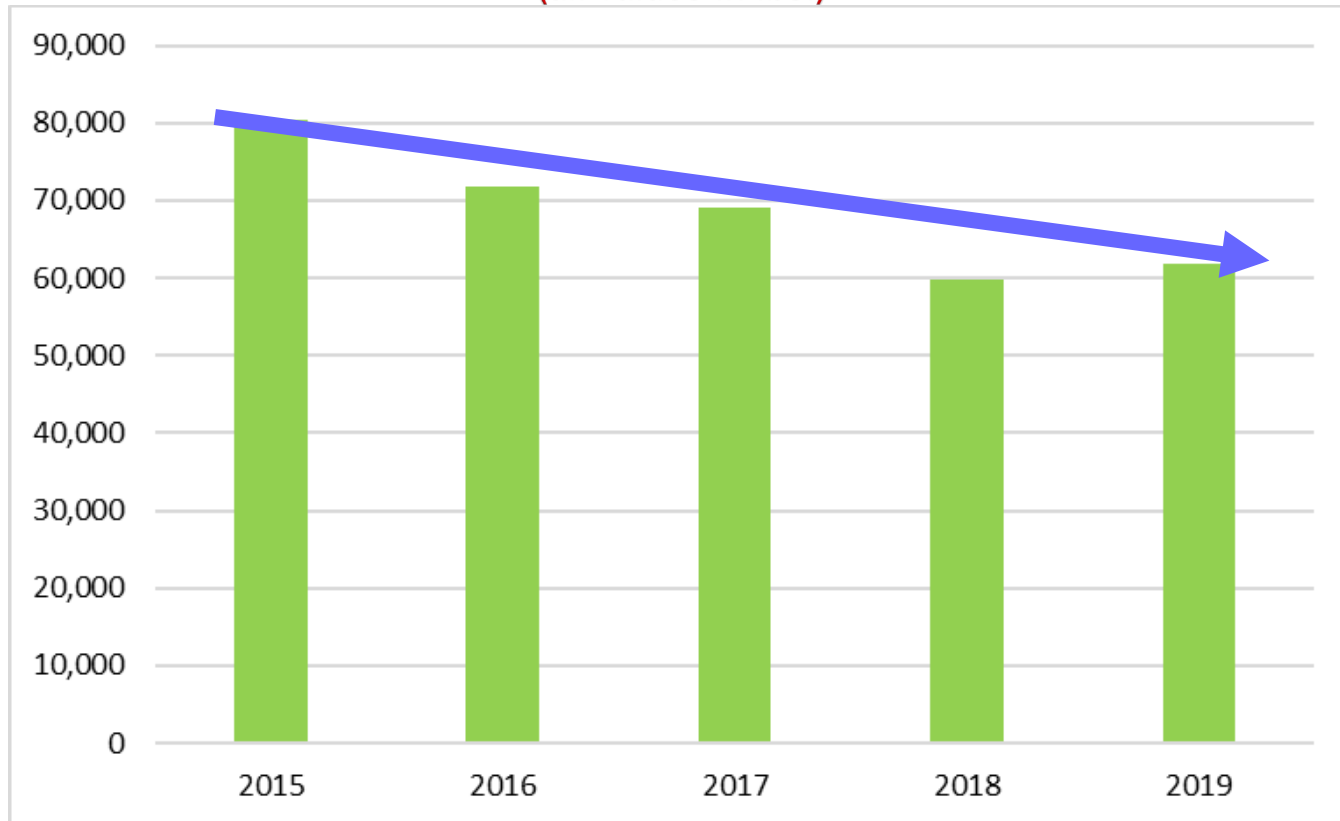
## Highlights

### Shell Deer Park

- 15% (1.5k lbs) increase due to large turn around in 2019 with increased fugitive monitoring.

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**2015→2019: 23% Decrease in Benzene Air Emissions**

**2018→2019: 3% Increase in Benzene Air Emissions**